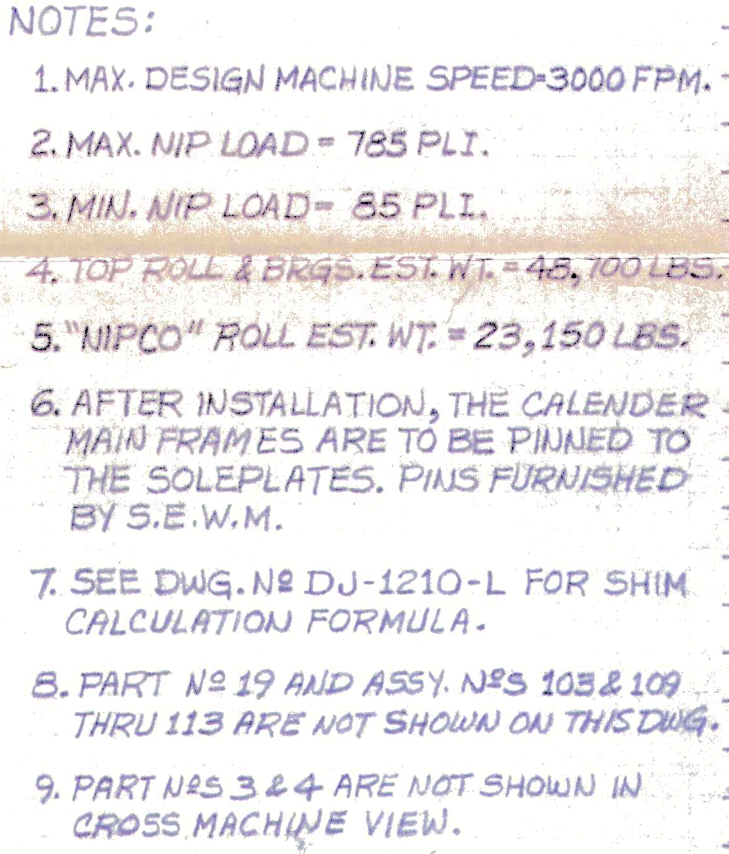


PART	DWG. NO.	ITEM	QUAN.	DESCRIPTION	M/B
1		1	1	7 1/2" DIA. X 171" FACE MT. HOPE SPREADER ROLL COMPLETE WITH MODEL "D" MTG. BRKTS. & SPANNER WRENCH, MOUNTING CENTERS TO BE 185" MT. HOPE SERIAL NO 171 FB 611	13-1
2		2	2	22.84" DIA. X 171" FACE SELF-LOADING* DRIVEN NIPCO ROLL. (ONE ROLL IS A SPARE). DEPRETTO DWG. NO 9-85 7439286.	4-1
3		1	1	TOP ROLL DOCTOR - LODDING DWG. NO C-514-544	
4	AJ-1210-4	2	1	BOTTOM ROLL DOCTOR - LODDING DWG. NO C-504-546	15-1
5	ARH-298-1	1	2	36" DIA. X 171" FACE TRI-PASS TYPE CALENDER ROLL, 3 RMS FINISH & 72 SHORE "C" SCALE SCLEROSCOPE. (ONE ROLL IS A SPARE).	7-1
6	AJ-1210-1	1	1	CALENDER MAIN FRAME - FRONT	
7	AJ-1210-2	1	1	CALENDER MAIN FRAME - REAR	2-1
8	AJ-1210-10	1	1	NIP BARRIER	17-1
9	BT-1012-88	15	2	KEY- 3/4" THK. X 1 1/2" X 11 1/2" LG. (C.F. ST.)	17-2
10		1	1	DOCTOR & CROSSWALK MTG. BRKT. - FRONT	
11	DJ-1210-3	2	1	DOCTOR & CROSSWALK MTG. BRKT. - REAR	2-4



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FOR CONSTRUCTION
DATE ISSUED JAN 5 1987
BY K. C. Yang PRJ. ENG.
SULZER ESCHER WYSS, INC.
MIDDLETOWN, OHIO 45042

		0148-300		J-1210		1		1-1		5 JAN 87	
		F.O. NO.		ENG. FILE		QTY		BILL		ISSUED	
		 SULZER ESCHER WYSS MIDDLETOWN, OHIO 45042									
		TITLE ASSY. OF 2-ROLL NIPCO CALENDER #2 MACHINE GRAY'S HARBOR PAPER CO.									
		HOQUIAM, WA. THIS DRAWING, ITS PRINTS AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF SULZER ESCHER WYSS, INC. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT WRITTEN CONSENT.									
		SCALE 1" = 12" TOLERANCES AND/OR BREAK ALL SHARP CORNERS & EDGES EXCEPT WHERE NOTE DEBURRS ON DIMENSIONS ARE FRACT & 2 DECIMALS ANGULAR 1/2° 3 DECIM. PLACES + .005° ANGULAR 1/2°									
		DATE START		BY		CHD SAB		SHT		REV	
		DATE 13 NOV 86		BY GRAFT		APP		DWG NO		AJ-1210-	