



V-5

LINEAR NET WEIGHER

MECHANICS

The PrimoLinear V-5's modular design allows owners to start with a single scale and add more lanes as their business grows.

This machine is equipped with time saving features such as a tilting hopper that requires no change-over when running multiple applications; tool-less removable contact parts, and standardized components that reduce maintenance costs.

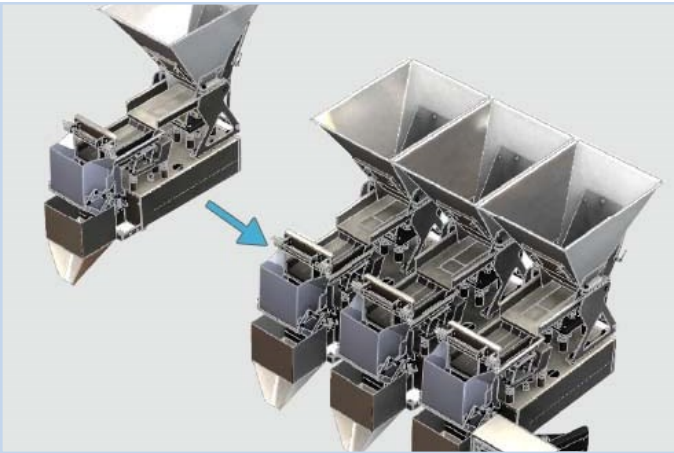
SOFTWARE

The 360 Operating Software has changed the way business manage their production. To the minute reporting, complete remote operation, and pre-stored software such as Crystal Reports™ allow for control and collaboration like never before.



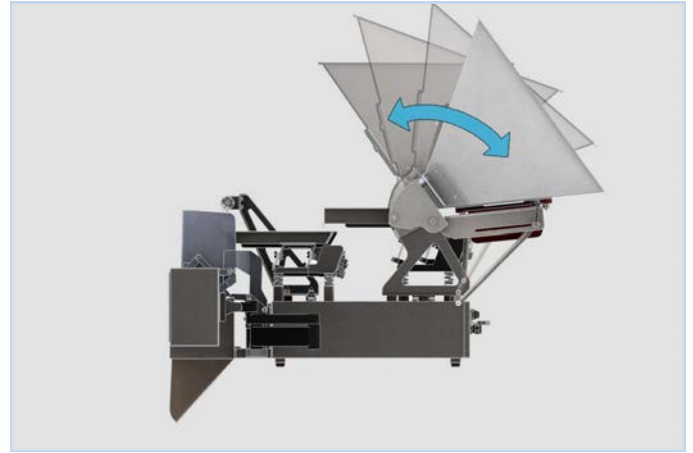
LEADINGEDGE MECHANICS

Engineered to grow alongside your business by being able to expand from 1 to 4 lanes. The PrimoLinear's open frame design, tool-less removable contact parts, and no change-over required features make it an ideal linear net-weighting solution.



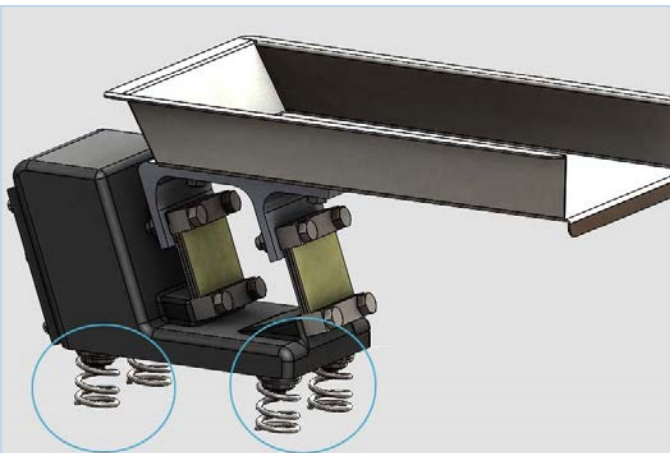
MODULAR DESIGN

Allows owners to expand the weigher's capabilities by adding lanes to meet new production demands. Each lane is built with a connection port allowing users to simply plug in an additional lane. One HMI can control up to 4 lanes.



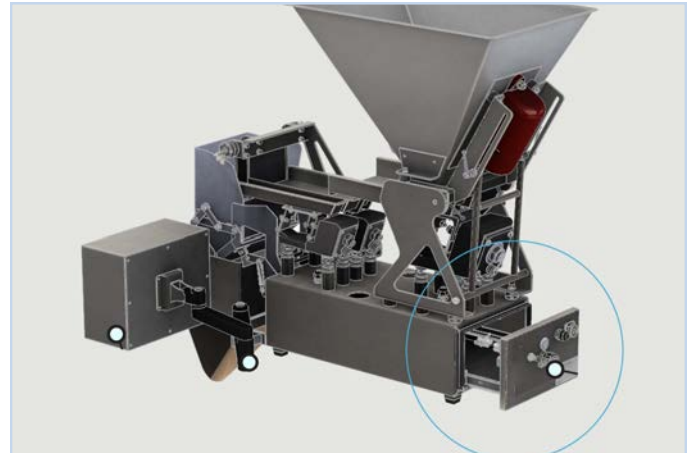
TILT-ABLE HOPPER

The tilting hopper eliminates the need for mechanical change-over when running different applications. It is engineered to accommodate multiple products by turning a latch. No tools required.



SPRING MOUNTED VIBRATORS

The PrimoLinear V5's vibrators assemblies are all mounted on springs to better isolate the vibrations allowing for a faster and more accurate product flow.



QUICK ACCESS DRAWER

Electronics are conveniently stored in an access drawer located at the back of the PrimoLinear allowing for quickest servicing possible.

LEADINGEDGE SOFTWARE

The 360 Operating Software was designed for one reason, to make weighing easy. Every feature was created with the customer in mind and then tested. Years of research, development, and 1.4 billion bytes of code later, we have designed the most user-friendly and efficient combination scale in the world.



REPORTING

Event Logging & Archiving of production results, uptime and downtime, yield analysis, and unit cost. Customize your reports with Crystal Reports™ in any format and for any information required.



ONLINE SUPPORT WITH PURCHASE OF CAMERA

Free online support allows technicians to be available in real-time which eliminates delay, downtime, and the costs associated with them.



WINDOWS™ BASED PC CONTROLS

Easily configurable to send data, interface with ERP/ MRP, the 360 Operating System also integrates with business software. It is seamless with any Microsoft software such as Outlook, Excel, Word, and Explorer.



TRIGGERS & ALERTS

Triggers and alerts can be set up remotely to automatically receive reports, stats, scorecards, downtime, uptime, anytime by email. From delays to malfunctions, profit or loss, you'll know about it in real time.



AVAILABLE PERIPHERALS



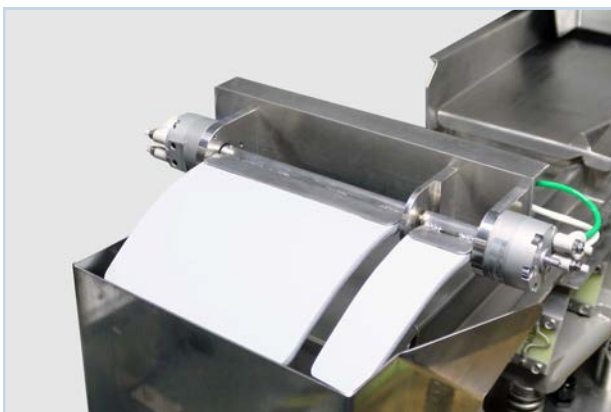
DIGITAL CAMERA

Stainless steel encased overhead IP-65 digital camera makes servicing easy. Connect in real-time to watch remotely from any location



BAR CODE SCANNER

The bar code scanner allows operators to pull up specific recipes with ease



BULK & DRIBBLE GATES

For increased product control; the bulk and dribble gates allows operators to accurately achieve their target weights.



SUPPORT STAND

The stainless steel support stand is capable of supporting single or double lane systems . Available on casters for easy mobility.

PrimoLinear V-5

FEATURES

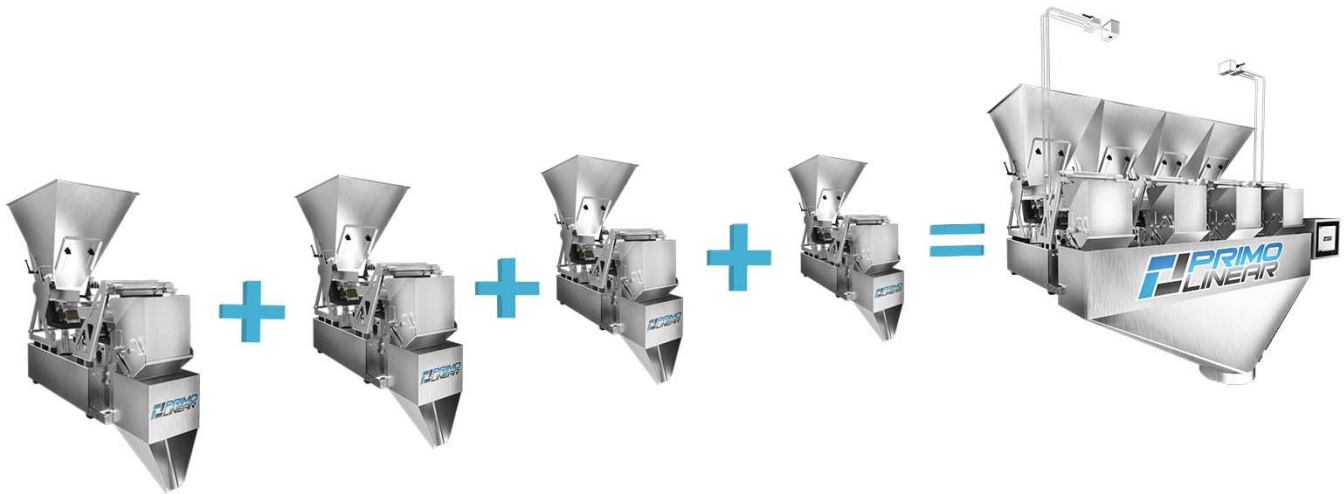
- 5 quart (5L) weigh bucket volume
- Modular frame design
- Stainless steel construction
- Quick access drawer for vibrator controls and load cell card
- Full seam weld construction with ground, polished joints
- Single pan configuration
- 10.4 inch color touch screen HMI
- Windows operating system
- All-in-one tilt-able hopper
- Tool-less hopper, weigh bucket, and funnel removal

Electrical

- North American 110 VAC / 1 Ph / 60 Hz
- International 240 VAC / 1 Ph / 50 Hz
- All other electrical specifications available on request at additional cost

Air

- North American 2 CFM / 60 PSI
- International 57 L / min / 7 bar



Specifications subject to change without notice



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VERTEK

VERTICAL FORM & SEAL-800 MODEL

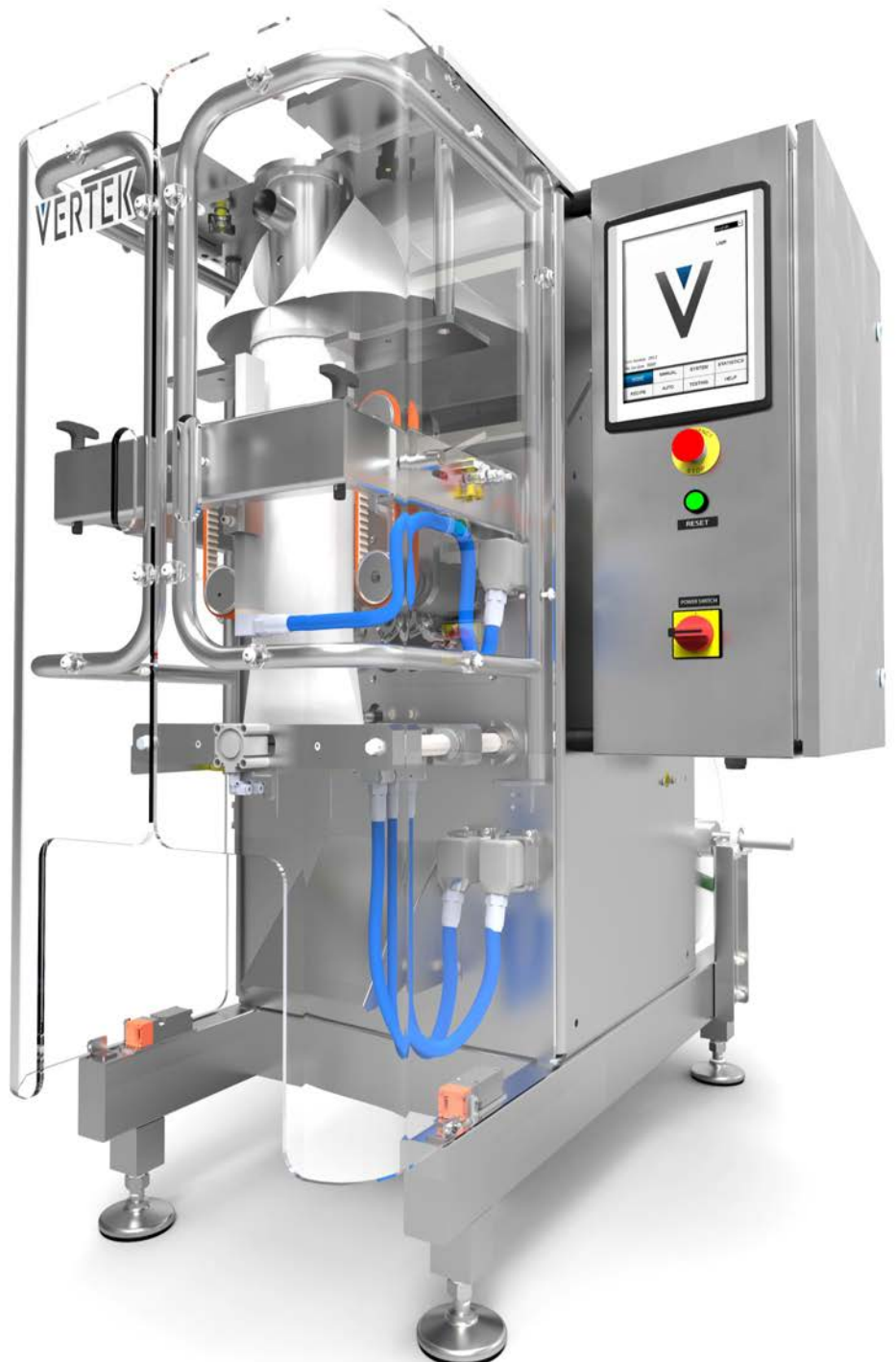
Capable of forming, filling, and sealing laminated, metalized or polyethylene materials; the state of the art VerTek 800 is engineered with a single piece 304 stainless steel frame making it cleaner in design, easier to sanitize and more accessible for maintenance.

MODULAR DESIGN

COMPACT

LOW MAINTENANCE

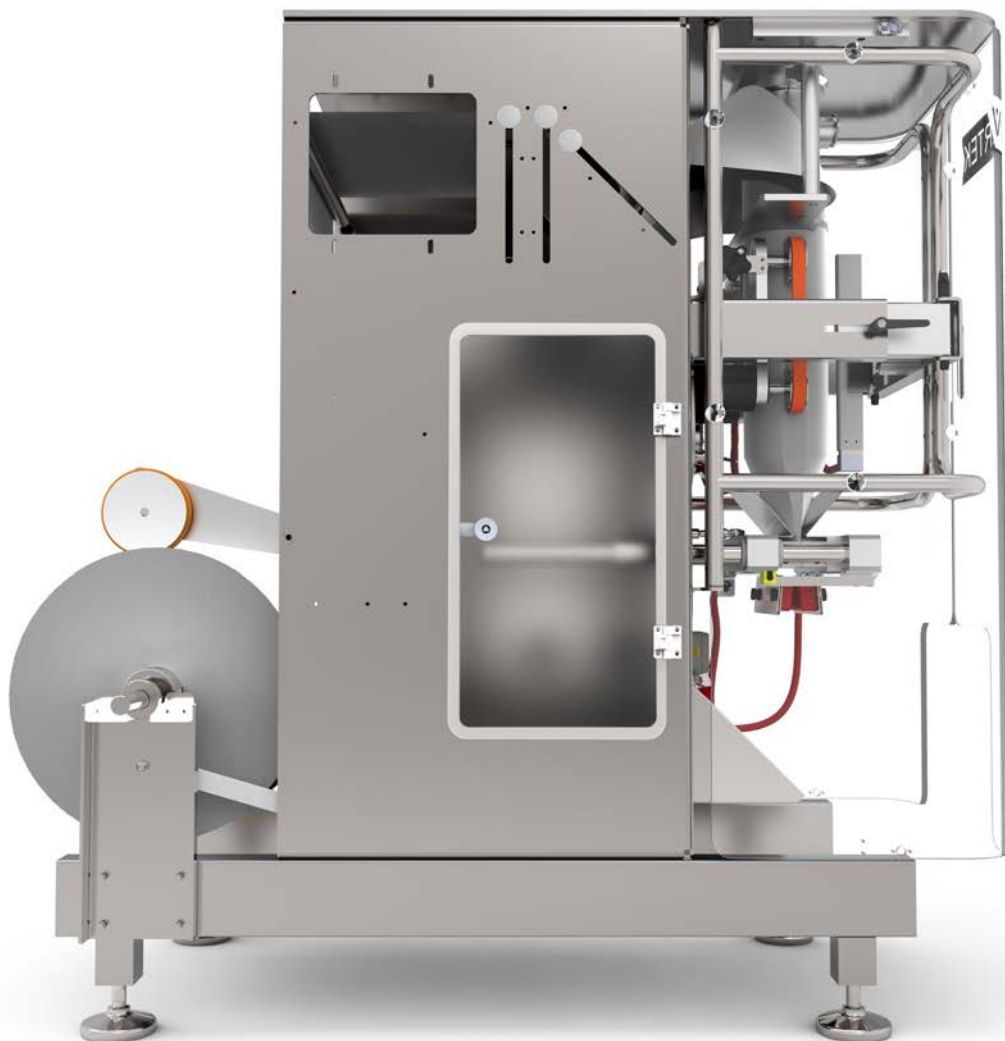
VERSATILE



A BETTER BAGGER

Designed for service-ability, clean ability, and ease of use; the VerTek is able to produce pouches in a variety of shapes and sizes including stick pack, pillow, and gusseted pouches.

- ◆ Equipped with easy to remove pull belts and jaw assembly for off machine maintenance; and a tool-less removable former, the VerTek 800 is truly designed with service in mind.
- ◆ Additional features include a 10.4" color touch screen; quick disconnect sealing jaws and heating elements, side access panel for easier maintenance, an integrated encoder, and more.
- ◆ The VerTek's simple design allows for linear scales and auger fillers to be easily integrated directly above it's frame



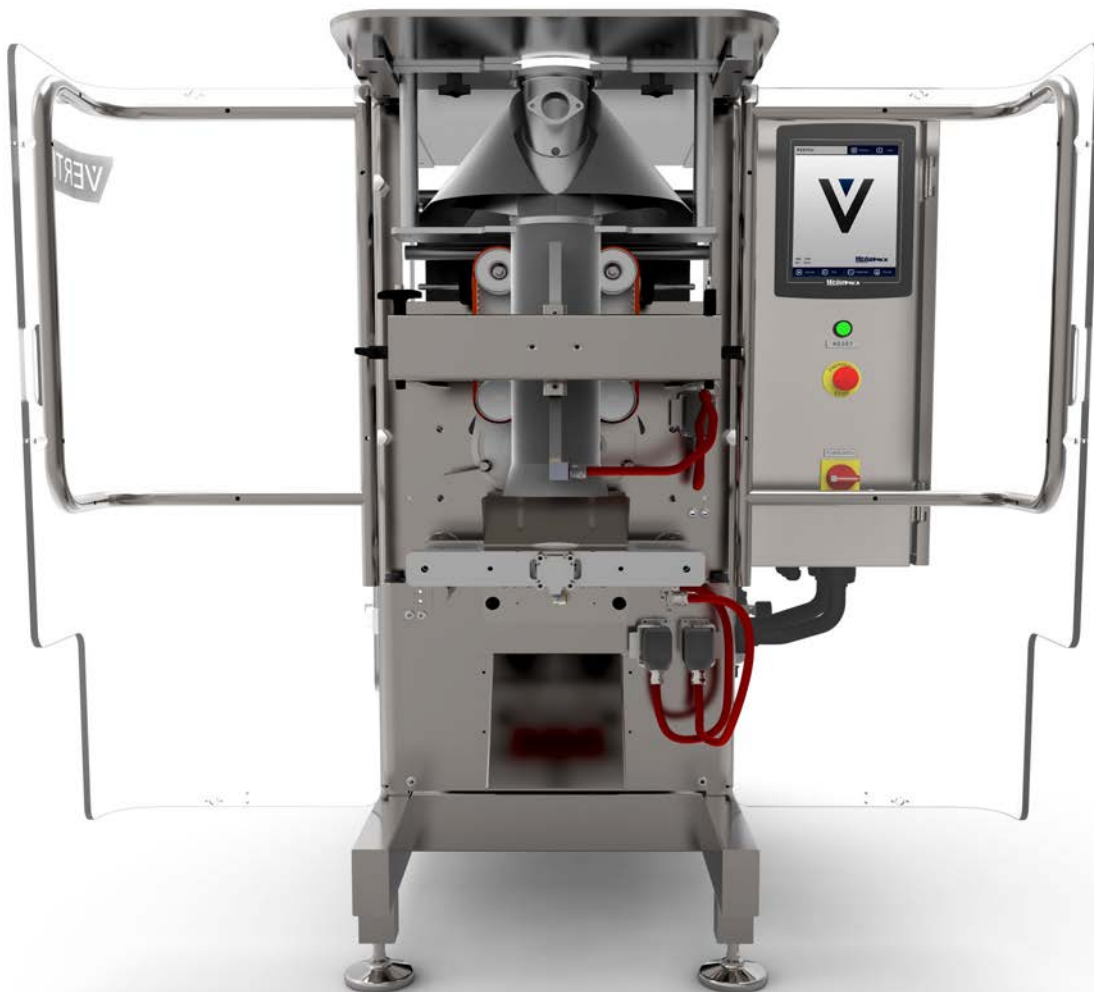
CHANGE-OVER



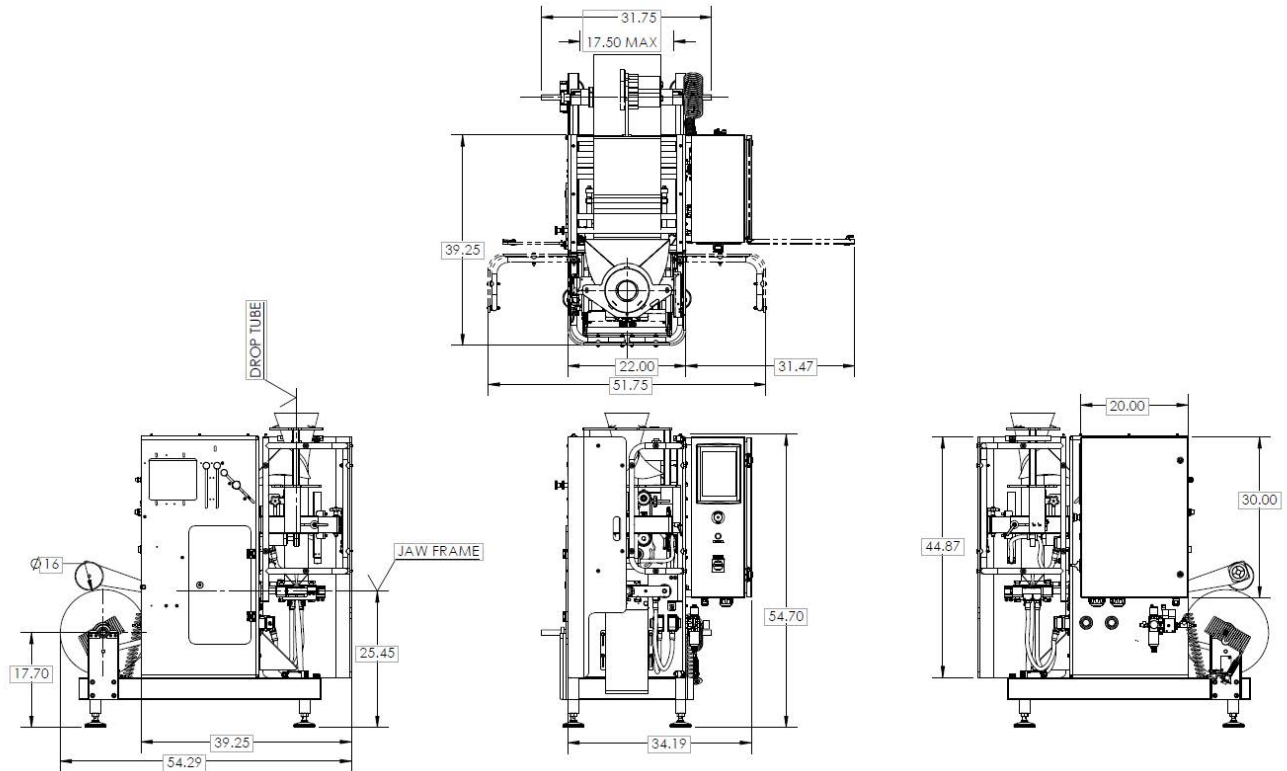
Change-over is made easy with the VerTek's tool-less removable bag forming tube and quick adjust pull belts.



The pneumatic film roll shaft holds the film core concentric to the shaft to reduce vibration or film wrinkling at high speeds while allowing quick film change over.



VerTek 800



Features

- Omron PLC
- 10.4" color touch screen
- Single piece 304 stainless steel frame
- SMC Pneumatics
- Thompson shafts and bushings
- HMI integrated temperature control
- Bag length control using encoder or eye mark
- Bag deflator-sponge
- Pneumatic film shaft
- Lexan safety guard with safety switch
- Memory based storage of operating functions
- Adjustable back seal assembly
- Auto-air regulator, filter, and lubricator

Bag Widths

- 2 to 8 inches (50 to 200 mm)

Bag Lengths

- 3 to 12 inches (75 to 300 mm)

Air

- North American 12 CFM / 80 PSI
- International 360 L / min / 6 bar

Electrical

- North American 230 VAC / 1 Ph / 60 Hz
- International 240 VAC / 1 Ph / 50 Hz
- All other electrical specifications available on request at additional cost.

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I SHAPED INCLINE INFEED CONVEYOR



ADVANTAGES

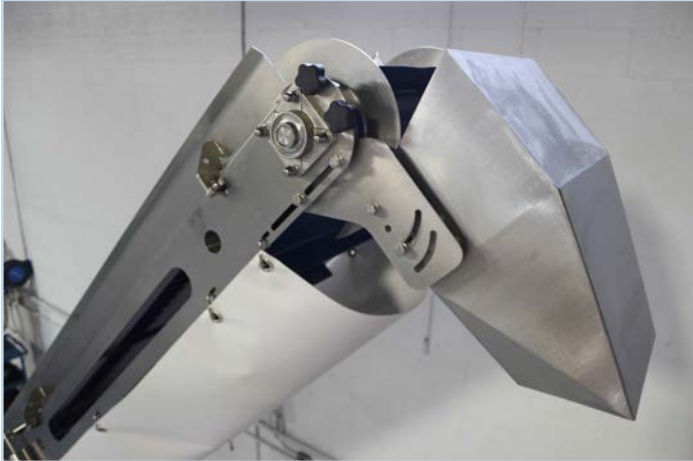
- Open frame design of the conveyor makes it easy to access, clean, and service
- Heavy duty stainless steel frame
- Quick disconnect parts further enhance the service-ability of the conveyor



LEADINGEDGE

Consistently convey a wide variety of products to a multi-head weigher or linear net weighing scale.

Designed for sanitation, this stainless steel incline infeed conveyor includes many features that improve product safety, decrease cleaning time and increase productivity.



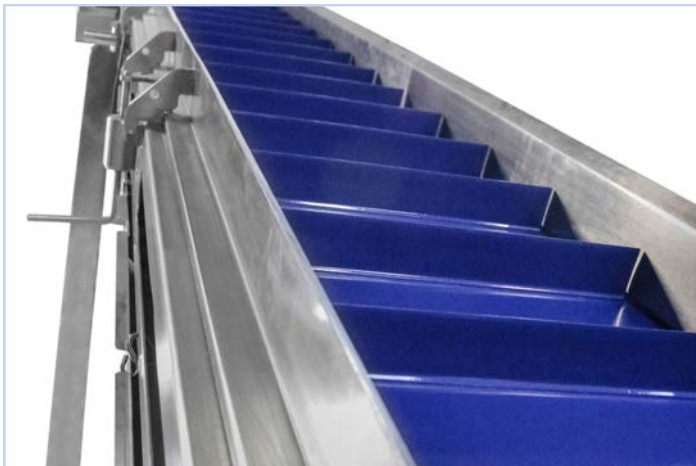
QUALITY CONSTRUCTION

Complete stainless steel construction includes many standard features that simplify cleaning, change-over and maintenance.



FAST CHANGE-OVER

Quick disconnect and tool-less removal of hopper, catch pan, and discharge chute when cleaning and product change-over



POLYURETHANE BELTING AVAILABLE

Upgrade to a seamless polyurethane belt to make cleaning faster and more efficient.

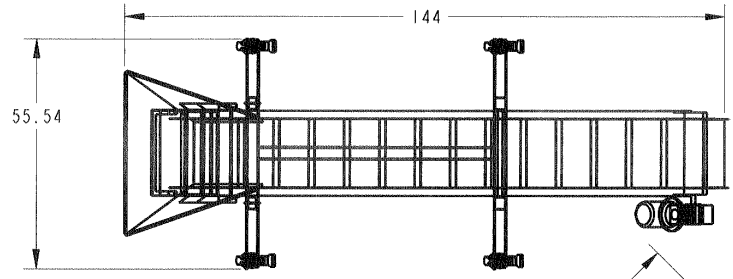
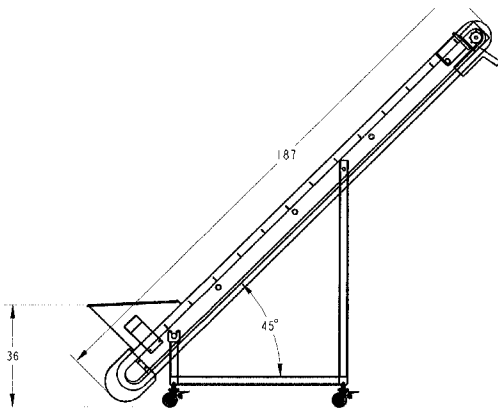
Ideal for cheese, meat, poultry, granules, products with particulates and a range of seasonings.



CONVENIENT CLEANING

As an option available consider the CIP (clean in place) feature for additional sanitation and convenience.

I Shaped Incline Infeed Conveyor



FEATURES

- Stainless steel construction
- Plastic cleated belting
- AC variable speed motor drive & control
- Adjustable product discharge pan
- Polyurethane seamless belting available
- Stainless steel hopper—1.5 cubic feet (42L)
- Casters for easy mobility

Electrical

- North American 230 VAC / 1 Ph / 60 Hz
- International 240 VAC / 1 Ph / 50 Hz
- All other electrical specifications available on request at additional cost



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FLOOR STANDS

VERTICAL FORM & SEAL, CONTAINER FILLING OR MANUAL FILLING

- Engineered for sturdy support of automatic filling machines and reduced foot print.
- Designed for easy cleaning and accessibility.



CANTILEVERED FOR SWIFTY BAGGER OR R2B

- Roll in from the back side of the bagging machine to not obstruct front accessibility of the bagging machine.



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EXIT CONVEYOR

FEATURES

- Cleated Intralox belt
- AC motor
- Stainless steel construction
- 76" (1,930 mm) long
- KVP sprockets
- 0.25 hp motor
- Variable speed control
- Casters

ELECTRICAL

- North American 230 VAC / 1 Ph / 60 Hz
- International 240 VAC / 1 Ph / 50 Hz
- All other electrical specifications available on request at additional cost



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FACTORYSYSTEMS INTEGRATION

Our Systems Integration department is run by highly skilled tradesmen and professionals in our factory under the supervision of quality control management.

Very often in system integration and product testing, issues arise that need certain time and skills to address. Systems integration can take from 40 to 500 hours depending on the complexity of the system, quantity of products, and materials to be tested.

The needs of our customers are dynamic and all unique, in order to offer the best value for all customers we offer **optional Systems Integration** services that include:

- ♦ Assembling all equipment as system in our facility
- ♦ Connecting all interface cables
- ♦ Mounting all electrical enclosures and control panels to support structures
- ♦ Real time system testing of the entire integrated system with your products and materials (not just the individual machine)
- ♦ Available factory acceptance test
- ♦ In house classroom training with a technical representative

This investment and service will reduce start up time in your facility.



PROVIDINGVALUE

As a manufacturer and systems integrator, we employ dedicated engineers, project managers, testing professionals and quality assurance representatives to ensure we provide our customers with the support system needed to ensure that their investment is the right one.



DEDICATED PROJECT MANAGER

We go over and beyond in ensuring that your experience is personalized. Upon order we will assign to your company a dedicated project manager who will become your main contact for system design, product testing, factory acceptance and delivery of equipment.



SYSTEM LAYOUT DESIGN

Designed using SolidWorks a layout drawing of your entire packaging system will be submitted.

Layout will include dimensions, utility drops and can be provided in either PDF, CAD or both.



SYSTEM TESTING IN OUR FACILITY

Complete systems are tested as a whole within our facility with your product and packaging in order to ensure that all pieces operate together before shipping.

Many of our competitors drop ship from different facilities and de-bug in the field. We believe in doing it right the first time!



FACTORY ACCEPTANCE & TRAINING

Come to our facility and approve your packaging system prior to shipping. Meet our team and make it personal!

We offer operational and maintenance training on our production floor as well as in our classroom.



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COMMISSIONING

Our service department is run by factory trained technicians devoted to working closely with your production team in order to ensure the most positive servicing experience.

Prior to running a new machine, we will educate your team in order to fully understand basic functionality, problem solving techniques, and key machine inner workings. Our professional service staff will guide your team through the fundamentals and serve to ensure that operators are confident in independently operating your newly purchased packaging solution.

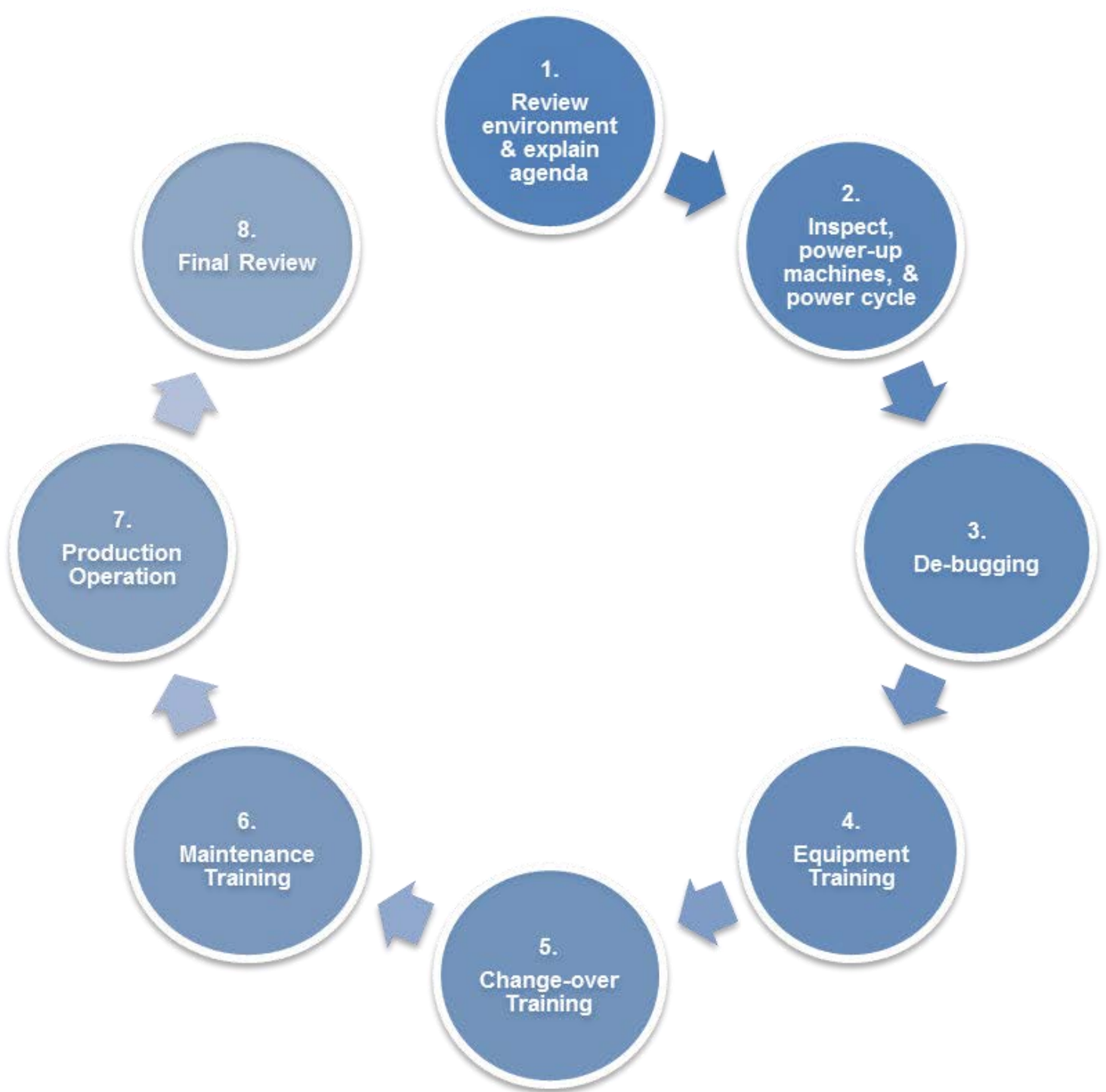
Ensuring proper preparation prior to our technicians arrival and having a dedicated individual to learn the equipment without any distractions is extremely important. We are onsite for a limited amount of time, hence it is up to management to determine the best candidate to learn and be able to cross train his/her fellow employees.

Commissioning Services Include:

- ◆ Initial equipment inspection
- ◆ System connections and start-up
- ◆ Debugging as a result of transport, application & environment
- ◆ Pre-production testing and operation
- ◆ Classroom training (if applicable)
- ◆ Equipment training
- ◆ Preventative maintenance tutorial
- ◆ Production training & change-over
- ◆ Real time production
- ◆ Final equipment review with staff



COMMISSIONING PROCESS



PROVIDING VALUE



SYSTEM START-UP

During start-up, our skilled service technician will inspect the equipment and ensure you have correctly assembled the packaging system while checking for correct electrical and air supply.

Once powered on, our technician will spend time in equipment start-up and make any adjustments as a result of shipping.



PREVENTATIVE MAINTENANCE

Guided by a multi-point checklist, our technician will perform a comprehensive system maintenance review. This professional inspection prevents machine malfunctions before they happen, saving you both time and money on the back-end.



OPERATIONAL TRAINING

The operational training process gives users key technical insights and the knowledge to operate the machine in its entirety. A Service Technician will touch on the principles of design and customization to expedite the learning curve, helping operators to anticipate issues and troubleshoot.



CREATING LASTING RELATIONSHIPS

Our technicians are committed to excellence and dedicated to exceeding your expectations. By providing personal after-sale service and training, we seek to build and nurture long-standing relationships.