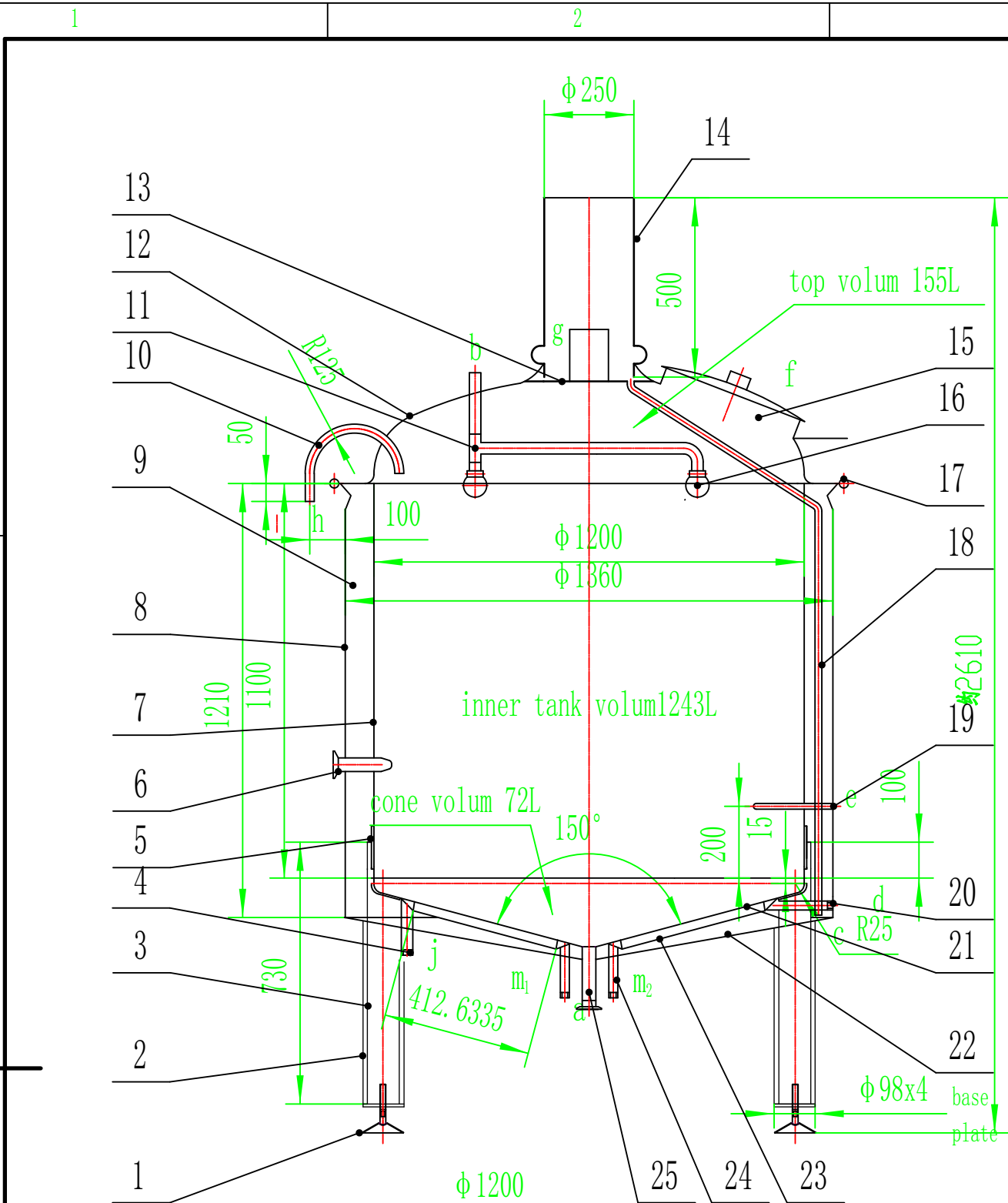




Technical

- Gross Capacity: 1470L, working capacity: 1170L. Heat exchange area: 0.88m².
- Surface protection for inner tank, top cone and tank body, polished for the down cone.
- Remove the flash burr, argon welding.
- Filling water for test after the production. And test the jacket, heat water pressure, test pressure is 0.4MPa.

table for pipe connection							
mark	Spec	connection	function	mark	Spec	connection	function
a	1.5" (1" Ø8)	clamp	material mouth	f	1" Ø60	welding	manway
b	1.25" (1" Ø2)	clamp	wash mouth	g	1" Ø8	cuttage grafting	air outlet
c	1" Ø6		condensed water mouth	h	1.25" (1" Ø2)	clamp	reflux inlet
d	G1/2	thread	safe mouth	i	G1	thread	steam inlet

24	outside thread	condensate pipe	2	06Cr19Ni10	0.3	0.6	$\phi 27 \times 3$ L=150
23	1-06-100-QT3-2	heating jacket	1	06Cr19Ni10	15	15.0	t2/t3
22	the figure	down cone of out tank	1	06Cr19Ni10	17.5	17.5	t1.5
21	the figure	down cone of inner tank	1	06Cr19Ni10	27.8	27.8	t3
20	inside thread	Security component interface	1	06Cr19Ni10	0.3	0.3	$\phi 25 \times 3$
19	the figure	The thermometer blind pipe L=200	1	06Cr19Ni10	0.2	0.2	$\phi 8 \times 1$
18	the figure	condensate pipe	1	201	1.5	1.5	$\phi 19 \times 1.2$
17	the figure	Decorated ring	1	06Cr19Ni10	6	6.0	$\phi 25 \times 2$
16	outsourcing (Appletype)	cleaning ball	2	06Cr19Ni10	0.1	0.2	$\phi 6$ 丝接
15	outsourcing	manway	1	06Cr19Ni10	6	6.0	DN400
14	the figure	Decorative tube	1	06Cr19Ni10	4.7	4.7	t1.5
13		Motor plate	1	06Cr19Ni10	2	2.0	$\phi 254 \times 5$
12	the figure	top shell cover	1	06Cr19Ni10	21	21.0	$\phi 1200 \times \phi 1360 \times 2$
11		wash tube	1 group	06Cr19Ni10	1.5	1.5	$\phi 32 \times 1.5$
10	outside thread	reflux inlet	1	06Cr19Ni10	0.5	0.5	$\phi 32 \times 2$
9	the figure	thermal insulation material	0.7m	polyurethane (PU)	42.5	29.7	
8	the figure	outer tank	1	06Cr19Ni10	21	21.0	t1.5
7	the figure	inner tank	1	06Cr19Ni10	65.7	65.7	t2
6	the figure	circle round tube	1	06Cr19Ni10	0.2	0.2	$\phi 38$
5	the figure	Leg reinforcing plate	6	06Cr19Ni10	0.5	3.0	150x120x3
4	outside thread	steam inlet tube	1	06Cr19Ni10	0.5	0.5	$\phi 34 \times 3$ L=200
3	GB/T3092-93	landing leg	3	Q235-B	5	15.0	3"
2	mirror pipe	Leg exteriors tube	3	201	2.1	6.3	$\phi 102 \times 1.5$
1	the figure	adjustable bolt	3	06Cr19Ni10	0.5	1.5	M16x70

序号	代号		名称		数量	材料		单件	总计	备注
								重量		
						06Cr19Ni10		Chicago Brewing Supplies Inc.		OBBL Boiling whirlpool tank
标记	数量	分 区	更改文件号	姓 名	年、月、日					
设 计			标准			阶 段 标 记	重 量	比 例		
审 核							248.2	1:20		
工 艺			技 术			关 家 第 家				

25	Sanitary grade ISO	The material mouth	1	06Cr19Ni10	0.5	0.5	$\phi 38 \times 1.5$ L=180
----	--------------------	--------------------	---	------------	-----	-----	----------------------------