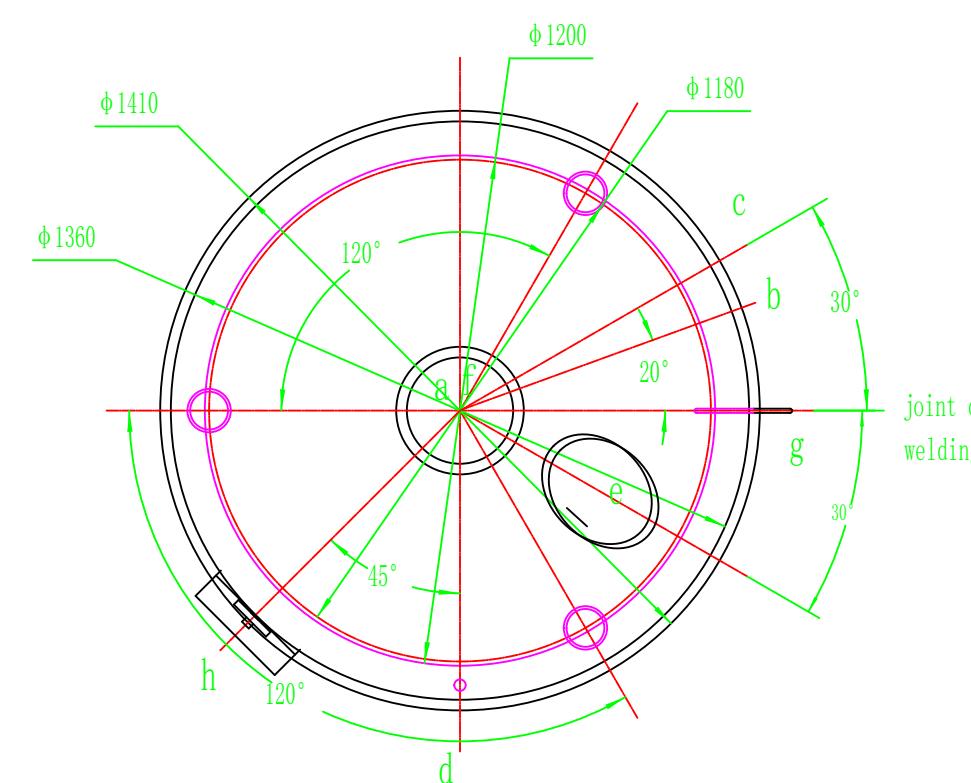


Mark	Size	Connect i on	Funct i on	Mark	Size	Connect i on	Funct i on
a	2 ^s (1 61)	Clamp	Material pipe	e	1 400	welding	manhole
				f	1 250	cutting grafting	Motor inlet
c	1 25	Welding	threading pipe	g	1 32	quick coupler	Return pipe
d	M27	Welding	bi metal thermometer	h	380i 230	welding	outlet



Technical:

1. working capacity: 1170L, gross capacity: 1450L
2. Surface protection of the inner tank, polished welding line, sand band
3. Argon welding, wire material H0Cr21Ni10.
4. Remove the flash burr before welding.
5. Power of gear motor 0.75KW, transmission ratio 43.
6. Begin the pipe connection with man hole after production, also filling water for test, raker working 2-3 hours for test, ensure smooth operation and no noise.
7. Fill argon for protection, single-side welding into double-side molding.
8. Pipes and inner tank connection adopts double-side welding.

序号	代号	名称	重量	材料	备注
24	the figure	insulation material	0.7	polyurethane (P)	42.5 29.75
23	the figure	inner part of cone	1	06Cr18Ni10	19 19.00 t2
22	the figure	out part of cone	1	06Cr18Ni10	17.5 17.50 t2
21	self-made	angles supporting	6m	0Cr18Ni9	0.96 5.76 3#angle steel
20	1-07-100-QT3-2	sieve plate	1	0Cr18Ni9	20 20.00 welded
19		The temperature of blind pipe	1	0Cr18Ni9	0.1 0.10 φ8x1
18	the figure	threading pipe	2m	201	0.8 1.60 φ25x1.5
17	1-07-100-QT3-1	mixing system	1	0Cr18Ni9	30 30.00
16	the figure	body of outtank	1	06Cr19Ni10	21 21.00 t1.5
15	the figure	body of inner tank	1	06Cr18Ni10	65.7 65.70 t2
14	the figure	decorative ring	1	06Cr19Ni10	3.98 3.98 φ25x1.5
13	outsourcing	manway	1	0Cr18Ni9	10 10.00 DN400
12		motor stand	1		2.5 2.50 t5
11	XLD-3-0.75-43	cycloidal pin gear speed reducer	1		38 38.00
10	the figure	Decorative barrels	1	06Cr19Ni10	4.7 4.70 t1.5
9	self-made	edgefold sealing	1	06Cr19Ni10	21 21.00 φ120xφ136x2
8	the figure	return pipe(Φ25x2/Φ27x3)	1	0Cr18Ni9	1 1.00 φ25x2
7	9-08-01	outlet doors	1	0Cr18Ni9	12 12.00 10BBL
6	the figure	leg plate	6	0Cr18Ni9	1.2 7.20 150x120x3
5	GB/T 3092-93	landing leg	3	Q235	5 15.00 3 "
4	mirror pipe	leg extiors tube	3	201	1.5 4.50 φ102x1.5
3	the figure	adjusting bolt	3	0Cr18Ni9	0.5 1.50 M16x70
2	the figure	base plate	3	0Cr18Ni9	0.12 0.36 φ130x5
1	Sanitary grade	material pipe=150	1	0Cr18Ni9	0.5 0.50 φ38x1.5

序号	名称	重量	材料	备注
	0Cr18Ni9			Chicago Brewing Supplies Inc.
	10BBL mash lauter tun			
		332.65	1:15	