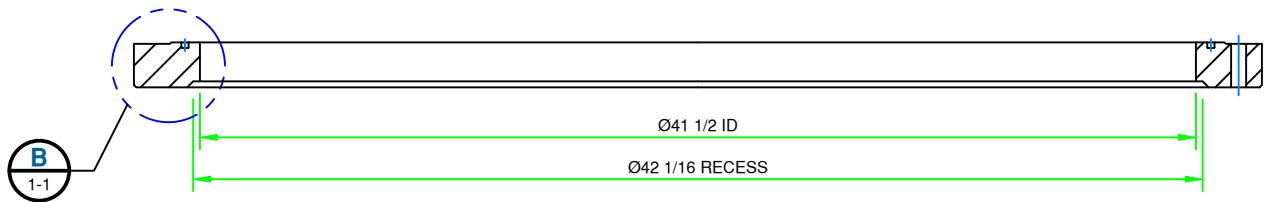
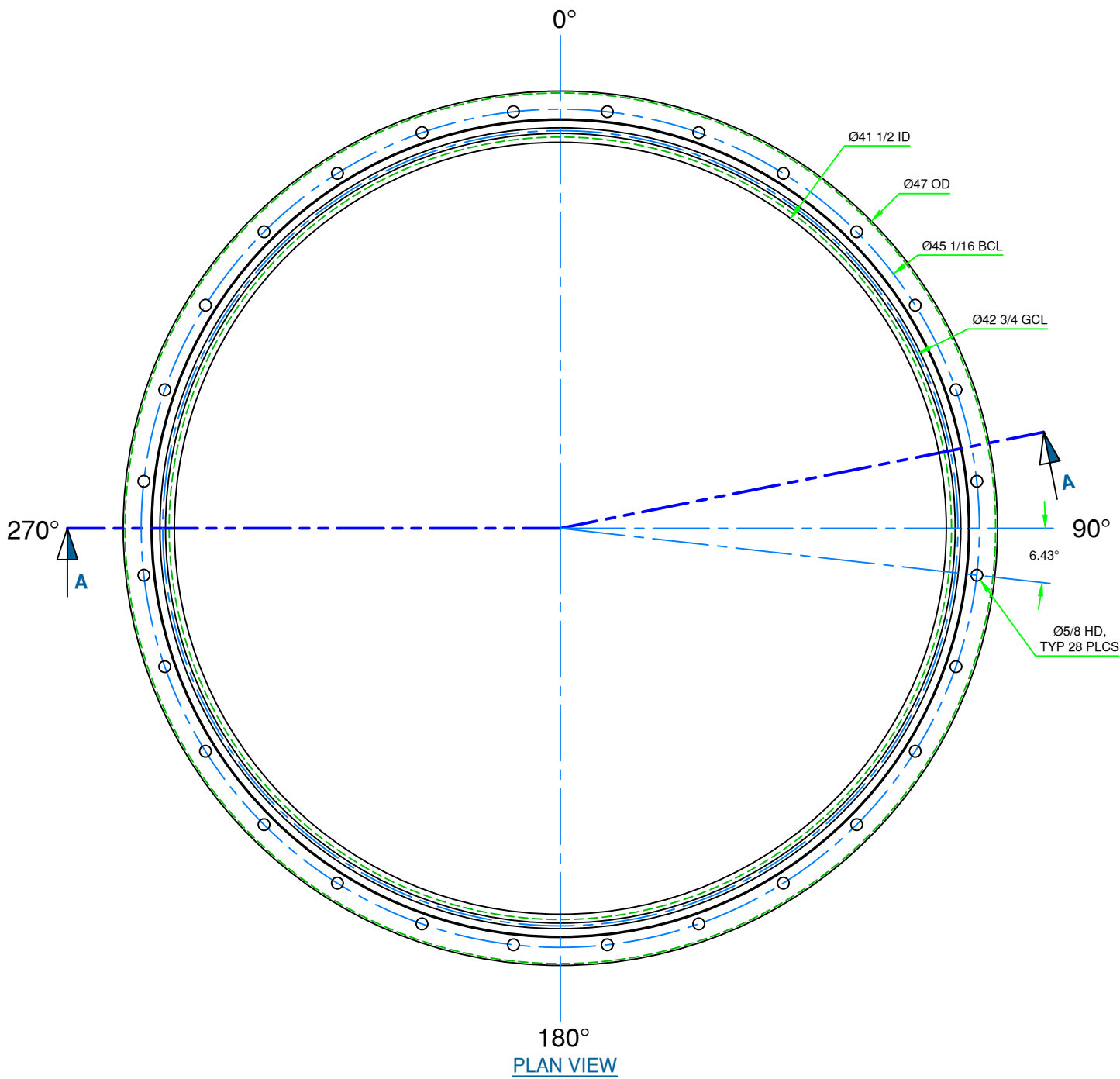
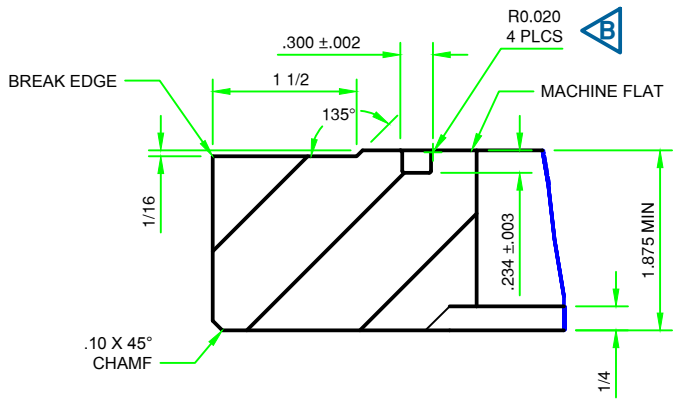


BILL OF MATERIAL				
ITEM	QTY	SIZE TYPE	DESCRIPTION DIMENSIONS	PART NO MATERIAL
1	2	1 7/8" PLT	MACHINED FLANGE Ø47" OD	SA-182 F60



SECTION
HORIZONTAL VIEW



DETAIL
SCALE: X4

20-3776

TYP	FINISH SPECIFICATIONS	
	EXTERIOR SURFACES & EXTERIOR WELDS	UNIFORM GLASS BEAD BLAST FREE OF WELD SPATTER & CREVICES
NON 3A	NON-SANITARY INTERIOR SURFACES & WELDS	MILL FINISH REMOVE DISCOLORATION WHERE INSPECTABLE
BREAK ALL EDGES		

		BY: _____	SCALE: 1/4"			FOR MERIT FOODS	MACHINED FLANGE FOR PH EVP01 01 SHT 1 OF 1	 DWG #	REV
C	ADDED BEVEL TO OUTSIDE OF WELD GROOVE	BY: JSH	DRAWN 01-29-20	AXB					
		CHECK 01-29-20	DGM						
		04-15-20	APPR	00-00-00					
B	RADIUS ADDED TO CORNERS OF GASKET GROOVE	BY: DGM	 CALORIS® A Better Process www.caloris.com (410) 822-6900						
		02-21-20							
A	RELEASE FOR FABRICATION	BY: DGM							
		02-13-20							