

ROBERTS TECHNOLOGY GROUP, INC.

120 New Britain Blvd., Chalfont, PA 18914 (t) 215.822.0600 (f) 215.822.0662
www.rtgpkg.com

Quote Number: 012423-1689

Date: 1/24/2023

Final Customer:

Ship to address:

Terms: 50% upfront, 40% prior to shipping, 10% net 30

Estimated Ship date: 1-2 business days with stock tool

Model: *ILPRA ENERGY VG* Tray Sealer



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Initials: _____

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WE PACK EXPERIENCE
— SINCE 1955 —



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The newest generation **FP ENERGY** is a tabletop / drawer style semi-automatic tray sealer, capable of packaging in multiple formats (e.g. Modified Atmosphere Packaging, Sealing Only, or Vacuum Only – Not VSP /Skin) which can be set through the new *upgraded* touch screen / color control panel. The MAP/Gas Flush Feature utilizes ILPRA Patented Gas Flush technology (called PROGRAS) which accomplishes a very residual while using very little gas volume, thanks to its unique ability of injection. Within the controls, dwell time and temperature can be quickly and easily managed, along with recalling various application “recipes” for quick changeovers between application and products. The construction of the FOODPACK ENERGY takes into consideration the special conditions of working environment, hence its IP55 protection class rating. The machines capable of sealing a vast array of tray materials which include: Polypropylene (PP), Polyethylene (PE) High Density Polyethylene (HDPE), Polyester (PET), Crystalized Polyester (CPET), Coated Paperboard and Aluminum and more. The ENERGY also includes an automatic sealing/cutting initiation system to ease operator fatigue.



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ProGas Technology is a patented method of gas injection, only used and developed by ILPRA over many decades of research and development. In most cases, speed and productivity are increased, while reducing the amount of gas required in comparison to the traditional methods. Although Vacuum is still used, it is a minimal amount before injecting the gas. During the injection process, thanks to ILPRA's patent, the injection only occurs within the tray itself and not the entire chamber.



Gas Flush has become more and more widely used. This technology helps remove oxygen and other impurities and also as a filling gas within the food packaging itself.



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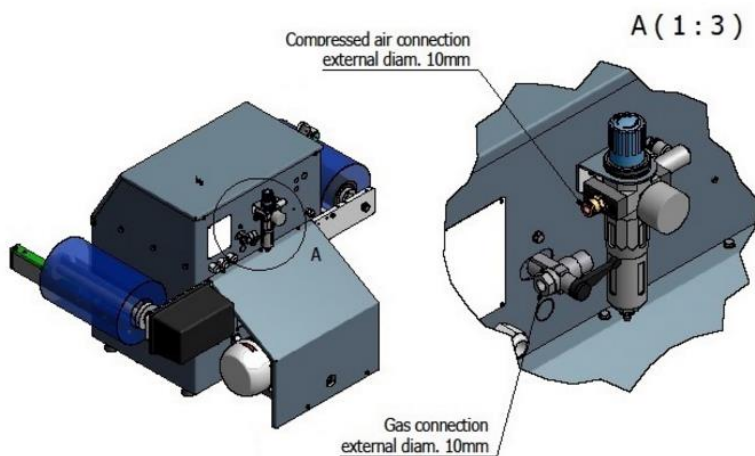
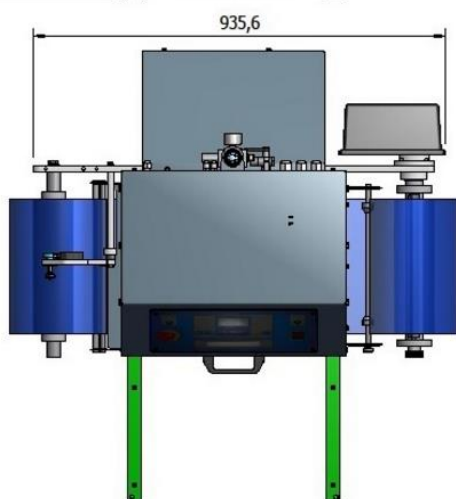
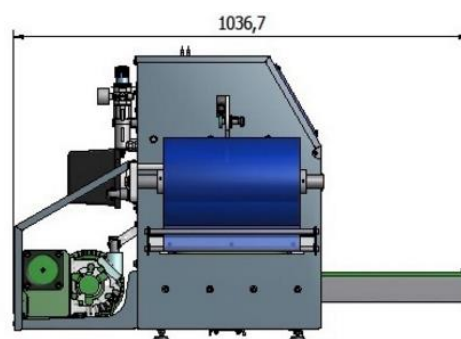
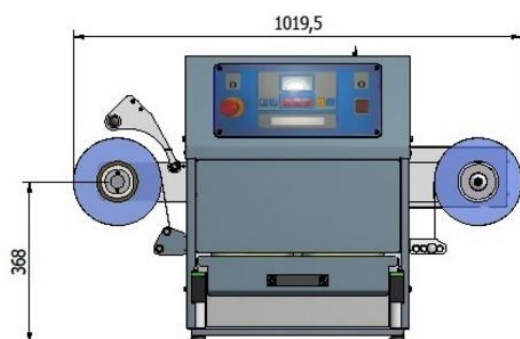
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<u>FP ENERGY VG GENERAL TECHNICAL DATA</u>	
Max sealing area per impression	400mm x 265 x 135 h. (for single impression) 187mm x 265 x 135 h. (for dual impressions) 118mm x 265 x 135 h. (for three impressions) 122mm x 187 x 135 h. (for four impressions) NOTE 2.2 configuration
Electrical requirement	220 V 1 Phases + Ground (no Neutral) – 60 Hz
Recommended breaker	W/ 21 (1.25 HP) Busch Vacuum Pump – 20 AMP Breaker
Electrical consumption	3 kW (w/ standard setup)
Air requirements	6 bar (90 psi)
MAP Gas Pressure	1 bar
Air consumption	7 Liters/cycle (@ 6 bar – 90 psi)
Machine weight	Kg. 120 approx. (w/ standard setup)
Protection class	IP 55
Max Film Width	305mm
Max OD	200mm
Safety Class	CE
Stainless Steel Grade	AISI 304
Vacuum pump size	21 Cubic Meters
PLC	User Friendly Color Touch Screen
Machine Output - MAP	2-3 (Speeds may vary as they are operator / application dependent)
Machine Output -Sealing Only	4-6 (Speeds may vary as they are operator / application dependent)

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Some of our valued partners...



cook•unity



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DID YOU KNOW?...

Roberts Technology Group, Inc. is now an official partner/supplier of single serve Meal Prep containers by the industry leader; CPT Plastics "GO-GREEN"!

Benefits of purchasing through RTG?

- Loyalty discount for service and parts on behalf of ILPRA
- We offer proven film/tray combination used by the leaders in single serve meal programs
- We are a *one-stop-shop*; offering *equipment, trays and film*
- Quick delivery is available on are in-stock and ready to ship with common trays
- Most of our consumable products are manufactured in the USA
- Our Thermoforming technology reduces carbon footprint by nearly 30% compared to conventional thermoforming processes.
- Over 100+ years of combined experience in packaging.

Contact RTG Films today for more information:

Elizabeth Boynton - Eboynton@rtgfilms.com



CLICK IMAGE FOR HYPERLINK FOR EMAIL

Discounted services from ILPRA are available if the customer purchase film, trays and machinery from RTG direct and continuous business is met.

Last Updated: June, 2022

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<u>Qty.</u>	<u>Description</u>	<u>Price</u>
1	ENERGY (VG) Tray Sealer: <ul style="list-style-type: none">• 304 Stainless Steel Construction• CE Safety Certified• Color Touch Screen Control Panel• 21 Cubic Meter Busch Vacuum Pump• IP55 Protection• 24/7 telephone service support during normal business hours• 12 Month Warranty (See T&C)	\$18,250.00
1	2-Impression VG Tool for standard #3 Tray	\$11,220.00
1	Crating - \$500.00	\$500.00
	<i>Shipping with Lift Gate</i>	\$890.00
	<i>1 Full Day on-site Installation and Training</i>	\$4,900.00
	TOTAL SYSTEM PRICE:	\$35,760.00

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Confidential Information Statement:

This quote includes strictly confidential information which is the intellectual property of ILPRA America & Roberts Technology Group, Inc. It is only intended for the company and parties names in the title page of the quote. No part of this quote shall be shared with any other parties.

Definition:

“Confidential Information” - For the purpose of this and subsequent quote related documents, confidential information shall include, without limitation, all proprietary information, data, intellectual property, equipment, materials, devices, ideas, processes, programs, contacts and relationships with other parties, that relate to the development, design, use & operation for a period of three years.

Restrictions on use of confidential information:

The recipient acknowledges and agrees (a) that confidential information may be used solely for internal purposes of evaluation, review and conduct of the discussions, (b) that confidential information shall not be duplicated, published or disclosed to any other person at any time, (c) to hold and maintain the confidential information in strictest confidence and restrict access to it by employees, contractors, consultants, agents, representatives and third parties on a “need to know basis” and as is reasonably required.

Miscellaneous: Nothing contained in this “Agreement” shall be deemed to constitute either party a partner, joint venture, or employee of the other party for any purpose, unless otherwise agreed upon previously by officer authorized documentation.

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BUYER / SELLER PURCHASE AGREEMENT

CUSTOMER RESPONSIBILITY: It is the customer's responsibility to send ILPRA Italy/America *final* products and packaging materials prior to the testing/building of the mould, and perform final testing. If sent direct to Italy by customer, customer shall consider a \$20(max) total value on all goods. Prototypes and/or CAD drawings are not valid for starting the tooling process. In the event of a PO being issued prior to the receiving of trays, customer understands that additional unforeseen costs *may* accrue due to an unexpected change(s), in addition to overall project delays. Once equipment is received it is the customer's responsibility to read the operators manual and follow the manufacturer's guidelines / rules. RTG/ILPRA America is not responsible for any *production or time* loss in the event of a machine malfunction.

CUSTOMER DEADLINES: It is understood that RTG, Inc. is not responsible if a deadline is not met due to logistical issues, customer delays, customs inspections, natural causes, or acts of god ("force majeure"), or any global pandemic (e.g. COVID-19). Shipping ETA's from port to port are based on standard estimates provided by shipping brokerage companies. *the entire month of August, along with traditional holidays, are considered a non-production time for Ilpra Spa, and must be taken into consideration when ordering.

Factory Acceptance Test (F.A.T.) : It is encouraged that the customer attends the Factory Acceptance Test at Roberts Technology Group, Inc. or ILPRA S.p.A. (if requested). If customer chooses not to attend, the customer then accepts the results from the internal test performed under standard procedure, which will be attested by a witness.

CRATING / TRANSPORT & FEES: will be billed additionally at customers' expense with final 10% invoice unless otherwise stated within proposal. Crating fees can be advised upfront for all fixed machines (e.g. ENERGY, 400, SPEEDY, SPEEDY II, FS2500/5000/7000). Crating fees for any inline (e.g. 1400's series) machine or greater, including; filling, thermoforming, and form-fill-seal machines can only be advised after crate is completed based on *time* and *material*.

When importing machines, Ocean freight is standard for all machines (sometimes tooling may be an exception depending on size/weight). *If requested, air freight is available; however, this must be paid in-full with 40% prior to shipping. If customer requires a lift gate truck, this must be noted by the customer prior to shipping and additional fees will apply. Multiple shipments may occur to help expedite the equipment to meet buyer deadlines; Additional costs are at buyer's expense.

INSURANCE: Each shipment is fully insured to the "total system cost" listed in each quotation. Customer is responsible for inspection upon delivery. In the event of equipment damage during shipping, it is mandatory that detailed photos are taken *prior* to the removal of the crate from container, damage is documented on shipping documents, and a report is filed immediately with the trucking company to then be shared with RTG, Inc. If the above is not followed, customer retains all responsibility (and costs) for damages. If the damage happens to be too severe, we ask that the crate is denied by customer and returned to origin (RTG, Chalfont, PA).

SERVICE: Standard Rates apply. See www.rtgpkg.com for more info.

WARRANTY: ILPRA America (RTG) backs each new machine with a 12 months parts warranty. In addition, RTG backs each machine with a 90 day *labor* warranty; labor defined as *on-site time* only, and doesn't include mileage, travel expenses, rental car, etc... Warranty is valid once machine is received, or 10 days after departure from RTG, Inc. All Busch Vacuum Pumps and Booster pumps do not fall under the ILPRA (RTG) Warranty. Issues pertaining to all Busch components, must be handled directly through Busch USA through their warranty / service department. Warranty excludes all common "wear parts" (i.e. blades, knives, belts, gaskets) The use of Non-OEM parts or tampering with components or improper installation from a non-factory trained technician *may* result in a void of warranty. In the event of a non-wear part failing during the warranty period, the customer shall order the new part, and return the parts which failed. Once the part is evaluated and deemed to have failed without reason by the factory within the warranty period of 12 months, a credit will then be applied. This process may take several weeks, depending on items and situation.

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TRAINING: Training is *highly* encouraged regardless of the model purchased, either in Chalfont, PA or at customer site. If in Chalfont, PA the hourly training is at no charge for entire duration. If customer demands on-site training, standard service charges will apply if not otherwise stated within quotation. If customer chooses not to be trained, phone support is only free within a 24hr period. No exceptions.

RETENTION OF TITLE: the property/ownership of supplied/purchased equipment is entitled to RTG Inc. until 100% of funds have been received, including miscellaneous expenses (i.e. installation & Shipping) that pertain to the order.

CANCELLATION OF PURCHASE ORDER: Once PO and / or Buyer/Seller Purchase Agreement is signed, 50% is immediately due and is non-refundable. After 30 days, if order is cancelled, customer is fully responsible for remaining 50%.

INSTALLATION: Unless otherwise stated, is available at customers' expense. All installations shall be carried out within 30 days of delivery. Customer is responsible for making sure all the proper technical specifications, (located in quote, i.e. air/electric) are met and machine is *un-crated* and *placed* in desired location prior to technician's arrival. Installations are not to be scheduled until machinery/parts clear customs and/or arrived at customers' facility.

CUSTOMER APPROVAL: Customer must sign off on each quotation prior to order, or confirm the order via documentation ('email'). If the customer shall find any information to be inaccurate, please contact your sales professional prior to the order. RTG, Inc./ Ilpra America is not responsible for overlooked inaccurate specifications in which was provided by customer that have been approved (i.e. container described is inaccurate).

ESTIMATED TIME OF DELIVERY/SHIP DATE: The 'build-time' listed is valid once the product/material samples are received in Italy and/or Chalfont, PA and initial deposit is paid to Ilpra America.

WAREHOUSING: with payment in full, RTG will hold the customers machine(s) for up to 3 months in Chalfont, PA, unless otherwise agreed.

PURCHASE ORDER: Fax to: 215-822-0662 or Email to: info@rtgpkg.com

PAYMENT: All checks payable to: 'Roberts Technology Group, Inc.' and sent to: **RTG, Inc. 120 New Britain Blvd. Chalfont, PA 18914.** Atten: ILPRA AMERICA

TERMS OF PAYMENT: Provided *solely* by individual or company of signee; **50%** (non-refundable deposit) w/ Purchase Order - **40%** Prior to Ship - **10%** Net 30* **Ilpra America reserves the right to accept 100% of funds prior to shipping the machine, if a previous relationship has not been established with terms.*

DEPOSITS TO HOLD: Ilpra America may accept a small non-refundable deposit (typically around 10% of total value) to hold a particular quoted unit for a documented period of time. Deposits issued within the agreed upon timeframe will be put toward the total purchase price. If the customer chooses not to proceed, or the agreed timeframe is passed, Ilpra has the right to sell the unit without refunding the deposit.

BREACH OF PAYMENT TERMS: The customer understands that if the final 10% is not paid within agreed upon terms, we may turn the unpaid invoice(s) to a collection agency and all legal fees will be at customers' expense, in addition to the due invoice(s).

VALIDITY: This quote/pricing shall be valid for no more than 30 days. Pricing must be confirmed during time of order. These T&C shall not be altered without written consent by RTG/ILPRA America and/or documented by email confirming the alteration.

The terms and conditions throughout this Buyer / Seller Agreement are valid unless an exception has been made within this proposal and/or mutually agreed upon via email.

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In the event of a dispute, the buyer agrees that the dispute must be resolved through arbitration in Montgomery County, Pennsylvania, if not amicably resolved prior.

With your signature below (or Purchase Order stating specific quote number) the signee/company agrees to this Buyer / Seller Agreement and is fully committed to the purchasing of the machine described within this offer.

Company: _____

Name: _____

Title: _____

Sign: _____

Date: ____/____/____

Roberts Technology Group, Inc. reserves the right to modify these terms without notice

Approved by Michael R. Cheadle – VP of ILPRA America: 

CUSTOMER INFORMATION:

Bill to address: _____

Ship to address (if different): _____

Liftgate Preferred (for those without a *dock high* loading dock): Yes: _____ No: _____

REP: 

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